



Manufacturers of Cylinder Sleeves Since 1945  
 12051 Rivera Rd., Santa Fe Springs, CA 90670  
 Phone: 562-945-7578 • FAX: 562-698-7029

## 2 STROKE CYLINDER DEPT. JOB ORDER FORM

**Cylinder sleeving** includes installing our new sleeve into the cylinder, matching the ports to original specs, chamfering all port edges, boring and honing to fit the new piston. All modifications are done to your cylinder, unless otherwise specified. When sending your cylinder, remove all manifolds, studs, bolts, power valves, etc. **THERE IS A \$35.00 CHARGE TO REMOVE CYLINDER STUDS AND PV PARTS ON A STANDARD RESLEEVE JOB. ALSO, THERE IS AN ADDITIONAL \$35.00-\$90 CHARGE TO RE-INSTALL PV PARTS. L.A.SLEEVE IS NOT RESPONSIBLE FOR LOSS, DAMAGE OR REINSTALLATION OF PARTS.** Package your cylinder and/ or head upright in a sturdy box with plenty of paper and cardboard for padding. Include your piston if we are not supplying one. **A New Piston is necessary for Finish Hone.** Include this job order form with your cylinder. Dealers, if you do not have an L.A.SLEEVE customer number, include your business card.

CUSTOMER# \_\_\_\_\_ CONTACT \_\_\_\_\_ DATE \_\_\_\_\_ P.O. # \_\_\_\_\_  
 COMPANY NAME \_\_\_\_\_ EMAIL \_\_\_\_\_  
 ADDRESS \_\_\_\_\_ CITY \_\_\_\_\_  
 STATE \_\_\_\_\_ ZIP \_\_\_\_\_ PHONE \_\_\_\_\_ FAX \_\_\_\_\_  
 MAKE \_\_\_\_\_ MODEL \_\_\_\_\_ YEAR \_\_\_\_\_  
 PARTS SENT IN BOX \_\_\_\_\_

### REQUIRED SERVICES

PUT AN "X" IN BOX FOR EACH SERVICE OR ITEM REQUESTED:

- |   |   |
|---|---|
| <ul style="list-style-type: none"> <li><input type="checkbox"/> <b>EXPEDITE JOB</b> (ADD \$90.00 <i>CALL FOR AVAILABILITY</i>)<br/> <i>**EXPEDITE SERVICE NOT AVAILABLE FOR PORTING JOBS</i></li> <li><input type="checkbox"/> RESLEEVE TO STD. BORE</li> <li><input type="checkbox"/> RESLEEVE TO BIG BORE _____cc</li> <li><input type="checkbox"/> BORE TO NEXT AVAILABLE OVERSIZE PISTON</li> <li><input type="checkbox"/> MATCH NEW SLEEVE TO RACE PORTED CYLINDER (ADD'L \$175)</li> <li><input type="checkbox"/> NIKASIL CYLINDER</li> <li><input type="checkbox"/> HONE (DEGLAZE CYLINDER)</li> <li><input type="checkbox"/> MILL CYLINDER HEAD FOR BIG BORE</li> <li><input type="checkbox"/> MILL CYLINDER HEAD FOR HIGH COMPRESSION</li> <li><input type="checkbox"/> MACHINE POWER VALVE FOR BIG BORE</li> <li><input type="checkbox"/> REMOVE POWER VALVE &amp; STUDS (Required) \$35</li> </ul> | <ul style="list-style-type: none"> <li><input type="checkbox"/> REINSTALL POWER VALVE &amp; STUDS(\$35-\$90)<br/> <i>*Additional Cleaning Fee May Be Applied*</i></li> <li><input type="checkbox"/> BEAD BLAST CYLINDER / HEAD</li> <li><input type="checkbox"/> PURCHASE &amp; SUPPLY NEW STUDS</li> <li><input type="checkbox"/> O-RING CYL. DECK</li> <li><input type="checkbox"/> EXTRACT BROKE STUD \$50-100 PER STUD</li> <li><input type="checkbox"/> HELICOIL- \$50 PER HOLE</li> <li><input type="checkbox"/> WELD CYLINDER</li> </ul> |
|---|---|

**ADDITIONAL TOP END PARTS**

PISTON: \_\_\_\_\_ \_\_\_\_\_ \_\_\_\_\_  
**WISECO**

- TOP END GASKET KIT
- TOP END BEARING
- COMPLETE GASKET SET
- CLUTCH PLATE KIT
- CLUTCH SPRINGS
- CLUTCH BASKET: \_\_\_\_\_
- INNER HUB: \_\_\_\_\_ \_\_\_\_\_
- PRESSURE PLATE: \_\_\_\_\_ \_\_\_\_\_

**PORT CYLINDER FOR:** (ADD'L \$350)

- WOODS
- MX
- DRAG RACE
- MILL HEAD (ADD'L \$125)

**JETTING:**  KEIHIN  MIKUNI

- MAIN JET # \_\_\_\_\_
- PILOT # \_\_\_\_\_
- NEEDLE # \_\_\_\_\_

**REBUILD CRANKSHAFT**

- PURCHASE CRANK
- PURCHASE STROKER CRANK
- MAIN BEARINGS
- MAIN SEALS

- PIPE \_\_\_\_\_ (Desc.)
- SILENCER \_\_\_\_\_ (Desc.)
- BRAKE PADS: \_\_\_\_\_ FRONT \_\_\_\_\_ REAR

**METHOD OF PAYMENT:**

\_\_\_\_\_ MONEY ORDER  
 \_\_\_\_\_ MASTERCARD / VISA / DISCOVER / AMEX  
 CARD NO. \_\_\_\_\_ EXP. \_\_\_\_\_  
 NAME ON CARD \_\_\_\_\_ CVV# \_\_\_\_\_  
 BILLING ADDRESS \_\_\_\_\_

**RETURN UPS SHIPPING SERVICE:**

- GROUND SERVICE  2<sup>ND</sup> DAY AIR
- NEXT DAY AIR  3-DAY GROUND SELECT

**COMMENTS OR ADDITIONAL REQUESTS:**

**SHIP TO:**  
**L.A.SLEEVE CYLINDER DEPT.**  
**12051 RIVERA RD.**  
**SANTA FE SPRINGS, CA 90670**